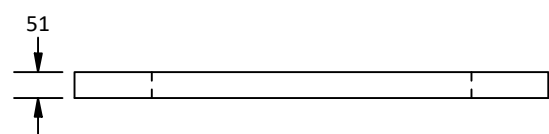
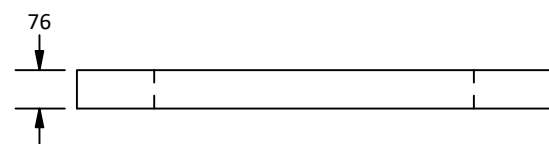
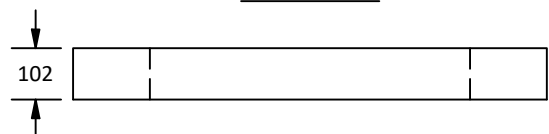
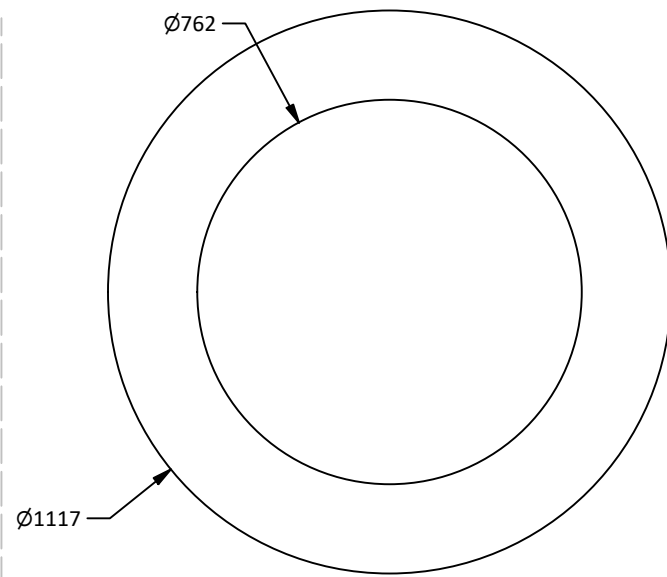


Plan view

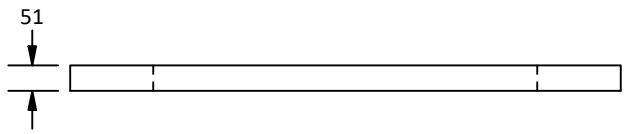
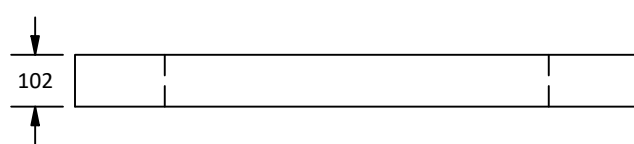


Elevation View

TR18 / TR20 Frame

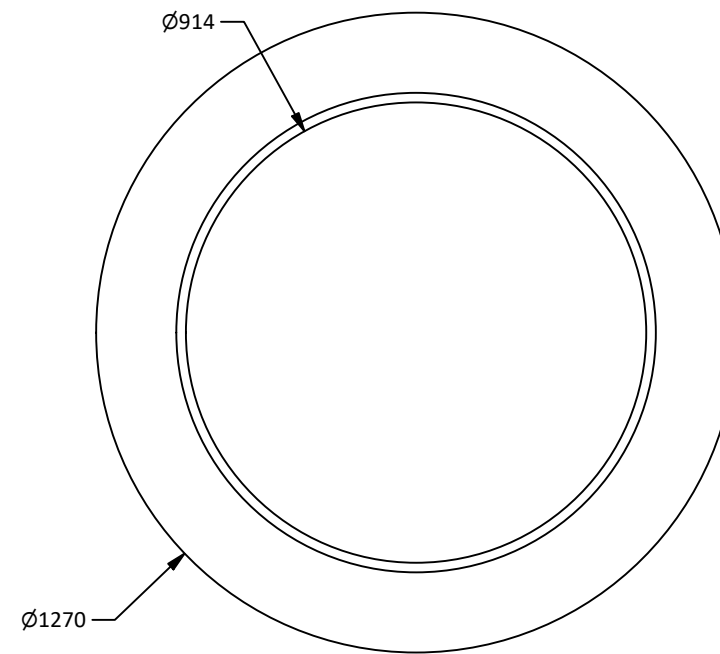


Plan View

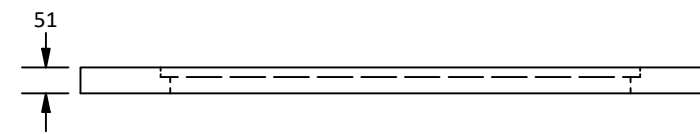
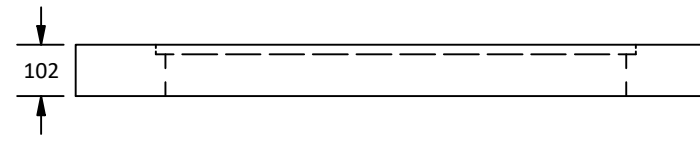


Elevation View

TR42 Frame

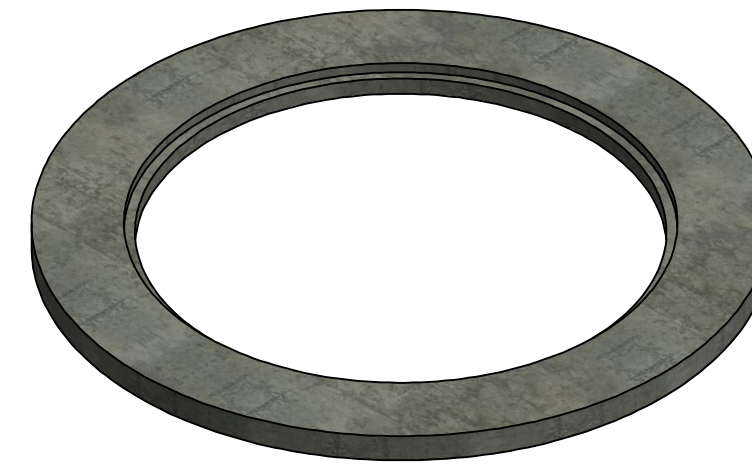


Plan View



Elevation View

TR36 / TRC1 Frame



Isometric View

Note:

1. All grade rings are manufactured in accordance with ASTM C478 specifications.
2. Grade rings are supplied in the thicknesses shown.
3. Riser rings are stackable.
4. Minimum concrete strength: 27.6 MPa.
5. All dimensions are in millimeters unless otherwise specified.

Amrize Canada Inc. BC Pipe and Precast are certified Q-Cast Plants, an American Concrete Pipe Association Third Party Certification for the manufacture of Pipe, Manhole, Box Culvert and Precast Items.



All Dimensions are in Millimeters. Unless otherwise Stated



www.amrize.com
CHILLIWACK 1-800 667-9600 / (604) 533-1656
DUNCAN (250) 478-9581

DESCRIPTION:

Standard Manhole Grade Riser Rings

DRAWN BY: SR

DWG NO.:

CHK BY: MP

JOB NO.: MH-SR

DATE: 11-Jul-25

SO NO.:

SCALE: 1:15

REV.:

SIZE: 11 x 17

SHEET 1 OF 1

Quality Assurance of products manufactured by Amrize Canada Inc. BC Pipe and Precast has been verified by the following third party certification programs.



Projection Method: THIRD ANGLE



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