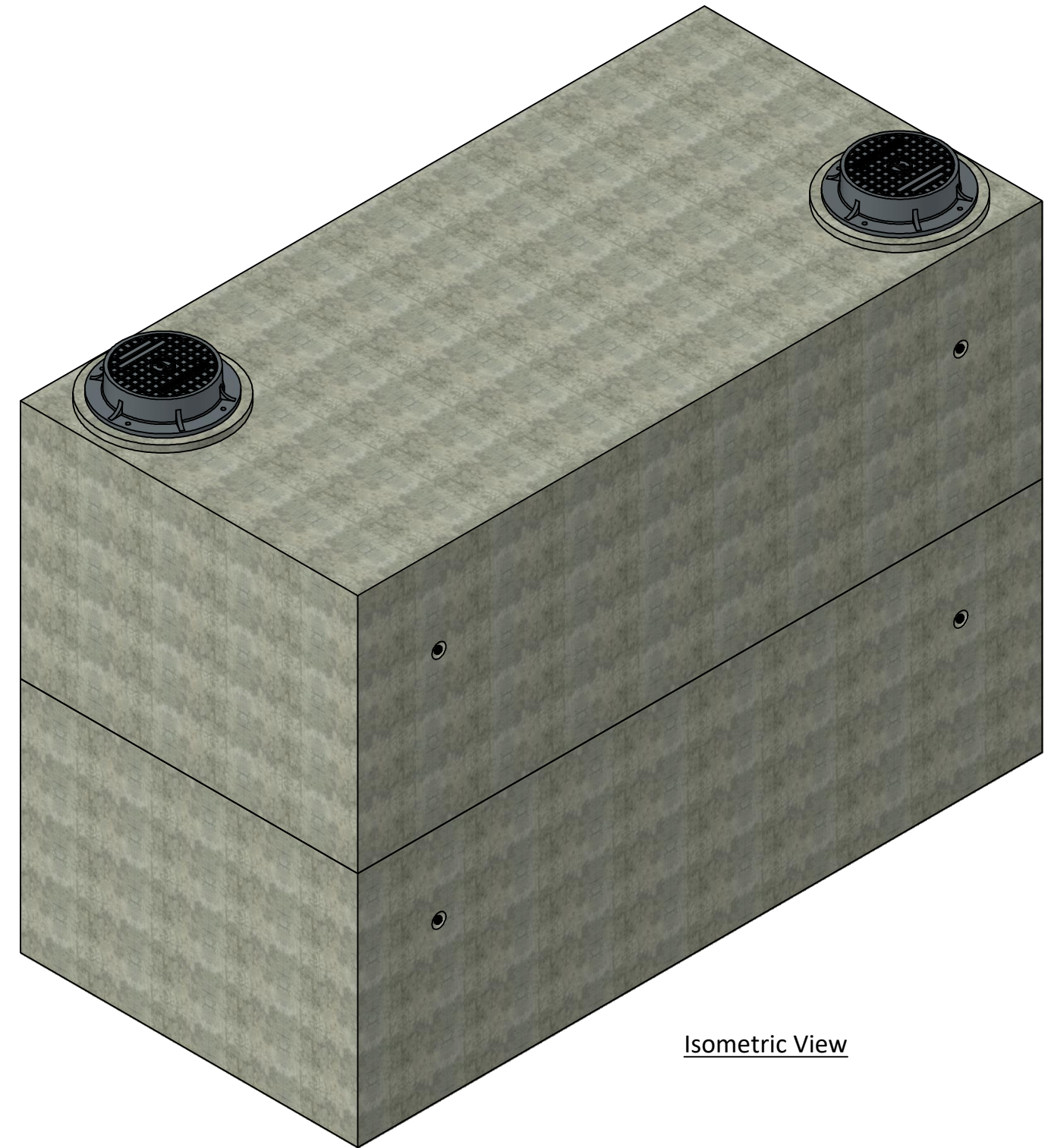


PART LIST			
ITEM	QTY	PART NUMBER	MASS
1	1	Bottom Section	18123.2 kg
2	1	Top Section	18599.7 kg
3	2	Spacer Ring 635 x 51	46.3 kg
4	22	P-14938 Ladder Rung	0.2 kg
5	2	TR 18 Cover	55 kg
6	2	TR 18 Frame	121.9 kg
7	8	10T x 110mm Lifting Insert	1 kg



Isometric View

Notes:

- 4713 Reinforced concrete vault is built as shown.
- Unit designed to withstand BCL-625 or AASHTO HS20 live loading.
- Concrete vault designed for the following earth covers:
Minimum: 0 m.
Maximum: 2.5 m.
- Unit supplied with an opening for access as required.
- Unit supplied with ladder rungs as required.
- Unit supplied with lifting insert as required. Starcon style min. 10T x 110mm Lifting Insert to be used.
Note: Sling angle to the vertical no more than 15°.
- Unit to be installed with Con-Seal 202- Butyl Rubber Sealant for a watertight joint.
- Minimum rebar yield strength: 400 MPa. (Steel Grade: CSA G30.18-400 Weldable)
- Minimum concrete strength: 35 MPa.
- Vault interior can be supplied with white paint for improved visibility and cleanliness/cleanliness and the exterior can be damproofed using CS-55 or an approved equivalent.
- All dimensions are in millimeters unless otherwise specified.

Amrize Canada Inc. BC Pipe and Precast are certified Q-Cast Plants, an American Concrete Pipe Association Third Party Certification for the manufacture of Pipe, Manhole, Box Culvert and Precast Items.



All Dimensions are in Millimeters. Unless otherwise Stated



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DESCRIPTION:

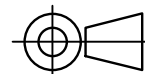
4713 Vault Standard Drawing

DRAWN BY:	SR	DWG NO.:	N/A
CHK BY:	MP	JOB NO.:	4713-V
DATE:	28-Oct-25	SO NO.:	
SCALE:	1:30	REV.:	
SIZE:	11 x 17	SHEET 1 OF 2	

Quality Assurance of products manufactured by Amrize Canada Inc. BC Pipe and Precast has been verified by the following third party certification programs.

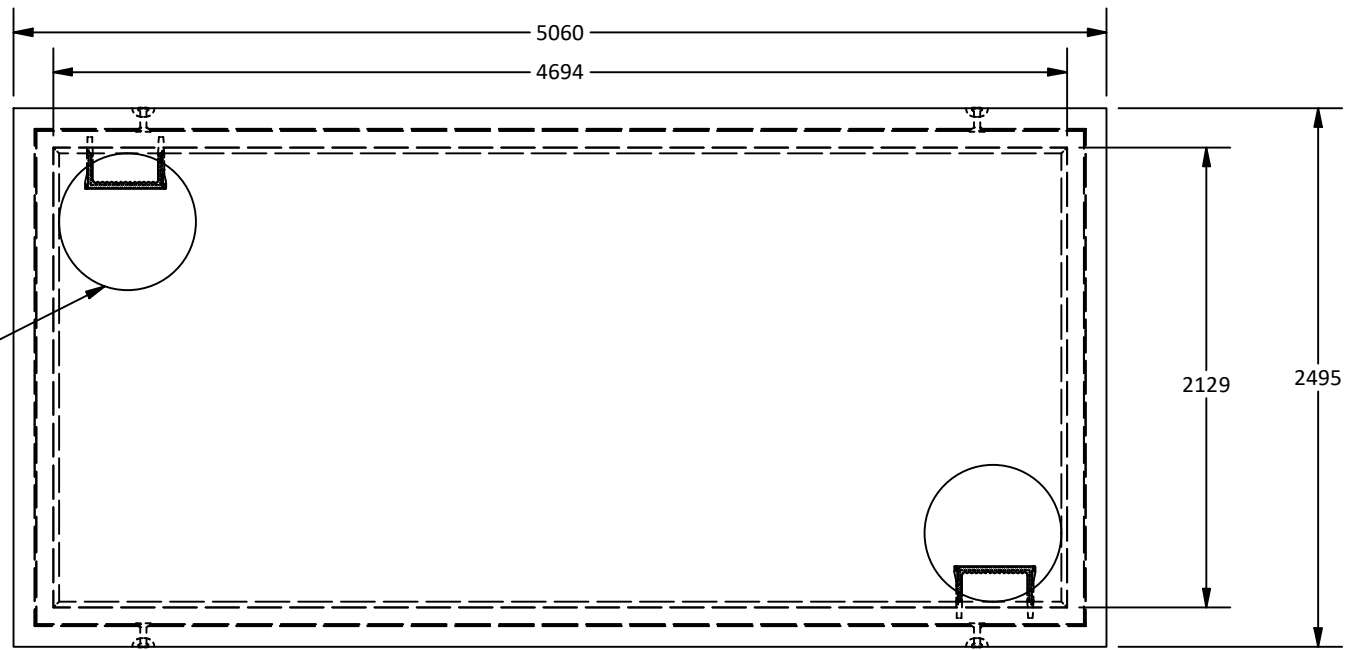


Projection Method: THIRD ANGLE

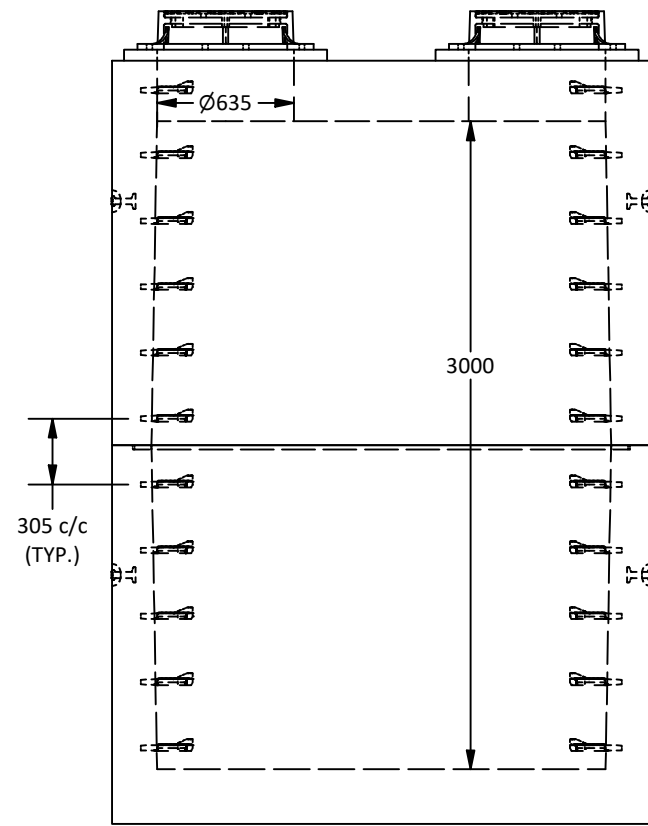


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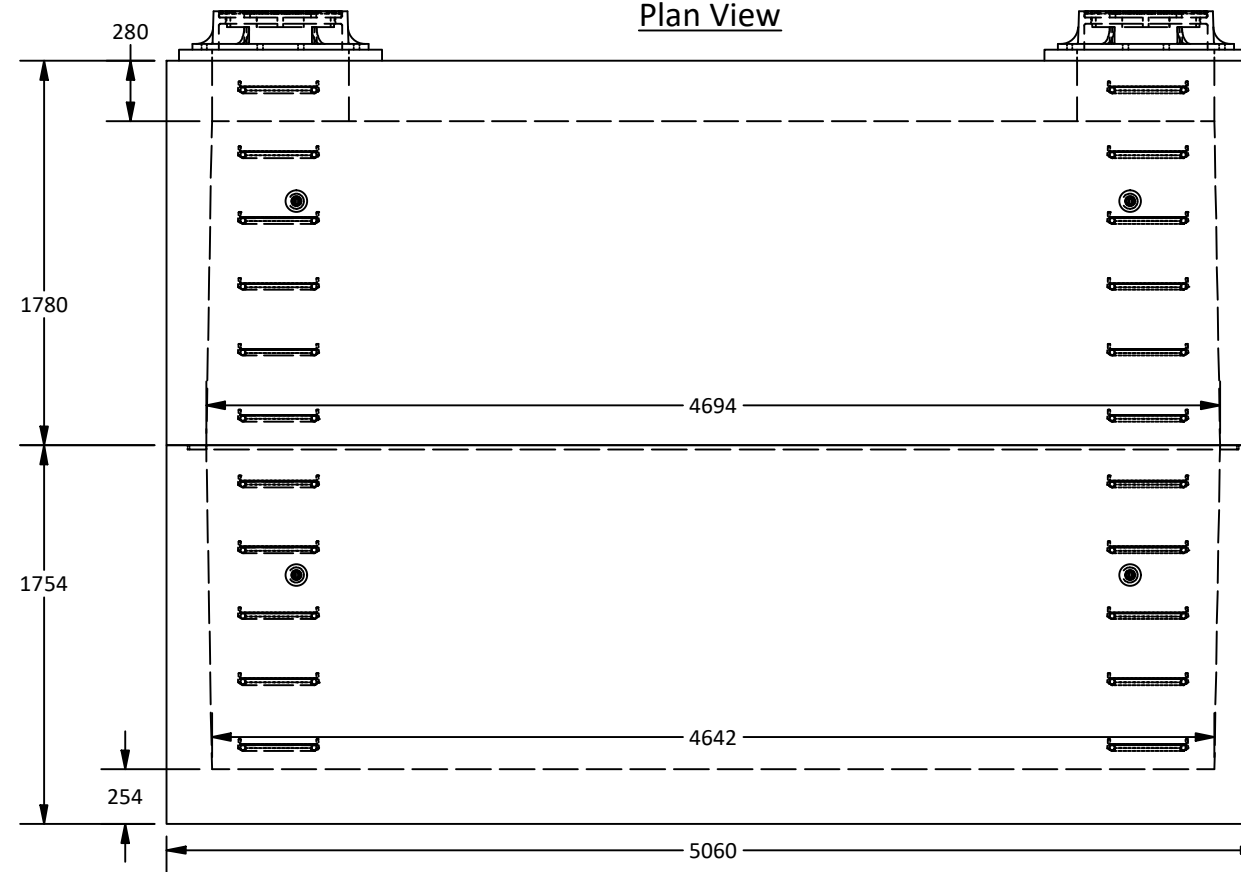
Access Opening Size and Location as required



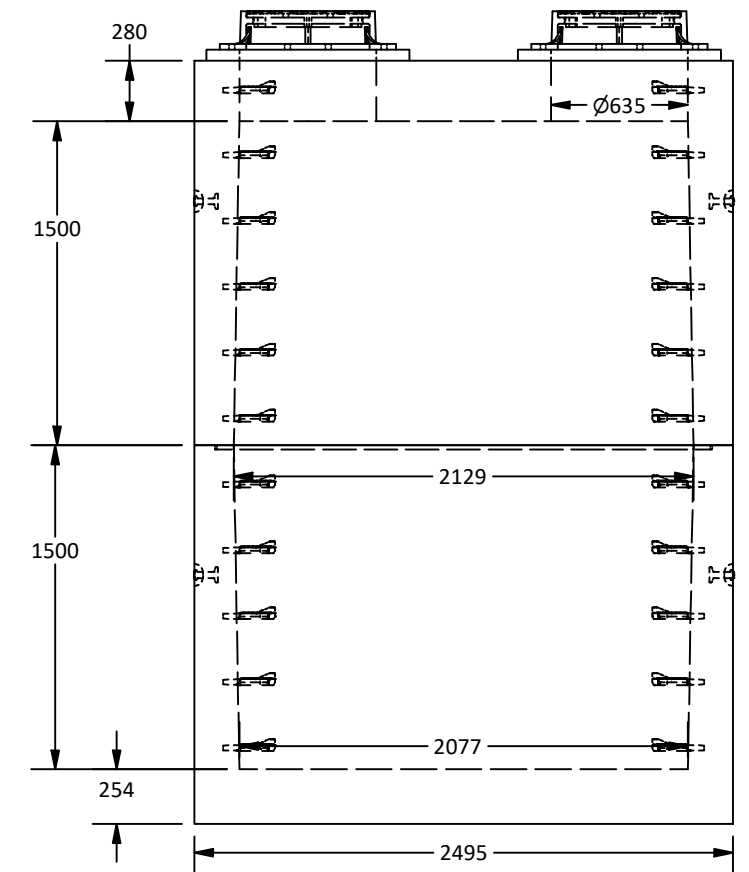
Plan View



West View



Elevation View



East View

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SCALE: 1:35

REV.:

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SHEET 2 OF 2

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Projection Method: THIRD ANGLE



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